

Figure 1

Figure 2

Figure 1 is a schematic diagram of a control panel for a machine. The panel is divided into several functional areas:

- UPDATE Section:** Located at the top left, it includes a "TIMER" indicator, a "CLEAR" button, and a "TIMER 01" display. Below these are "INPUTS CONTROL" and "CLEAR" buttons, and a row of 16 input indicators labeled 0 through 15.
- STEP Section:** Located in the top center, it includes a "STEP ON" and "STEP OFF" indicator, and a row of 16 output indicators labeled 0 through 15.
- Alarm Section:** Located in the top right, it includes an "ALARM" indicator, a "TIMER 01" display, and a row of 32 step indicators labeled STEP 0 through STEP 31.
- Outputs Section:** Located at the bottom, it includes a "READ" and "WRITE" indicator, and a row of 32 output indicators labeled 0 through 31.

The panel is labeled with various numbers: 48, 40, 60, 62, 64, 46, 52, 30, 36, 34, 42, 44, 50, 32, 24, 38, 26, 28, 22.

Figure 3

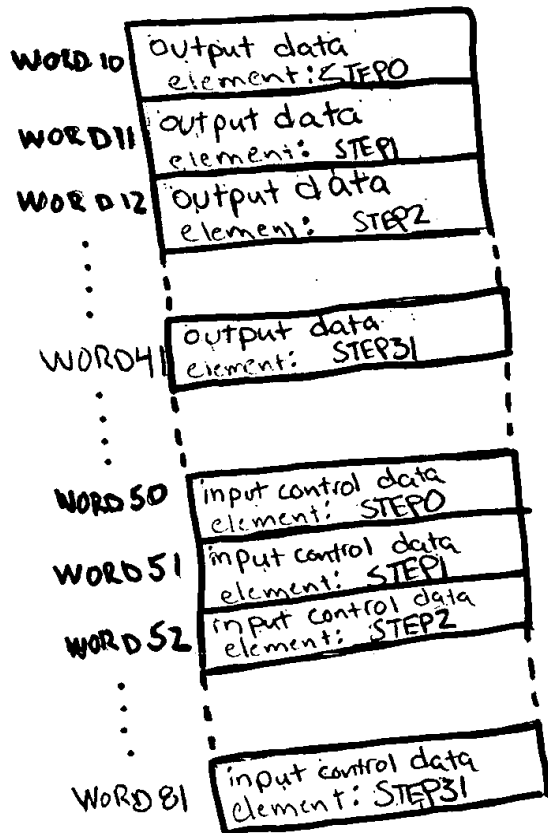


Figure 4

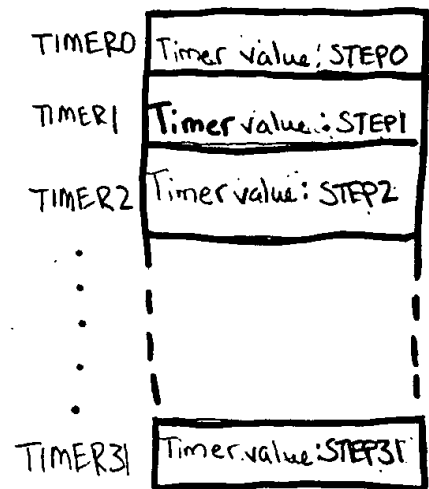
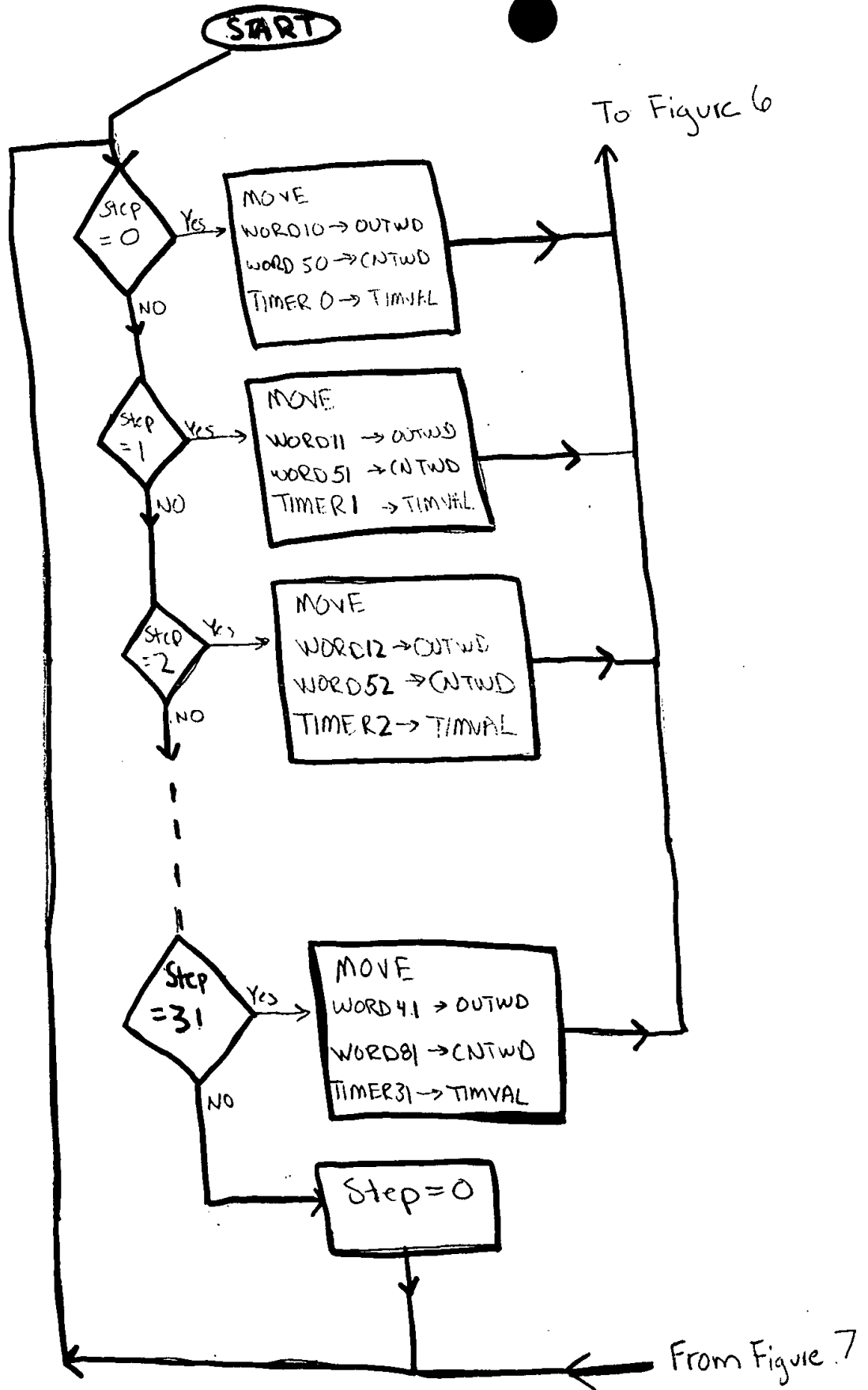


Figure 5



From Figure 5

Figure 6

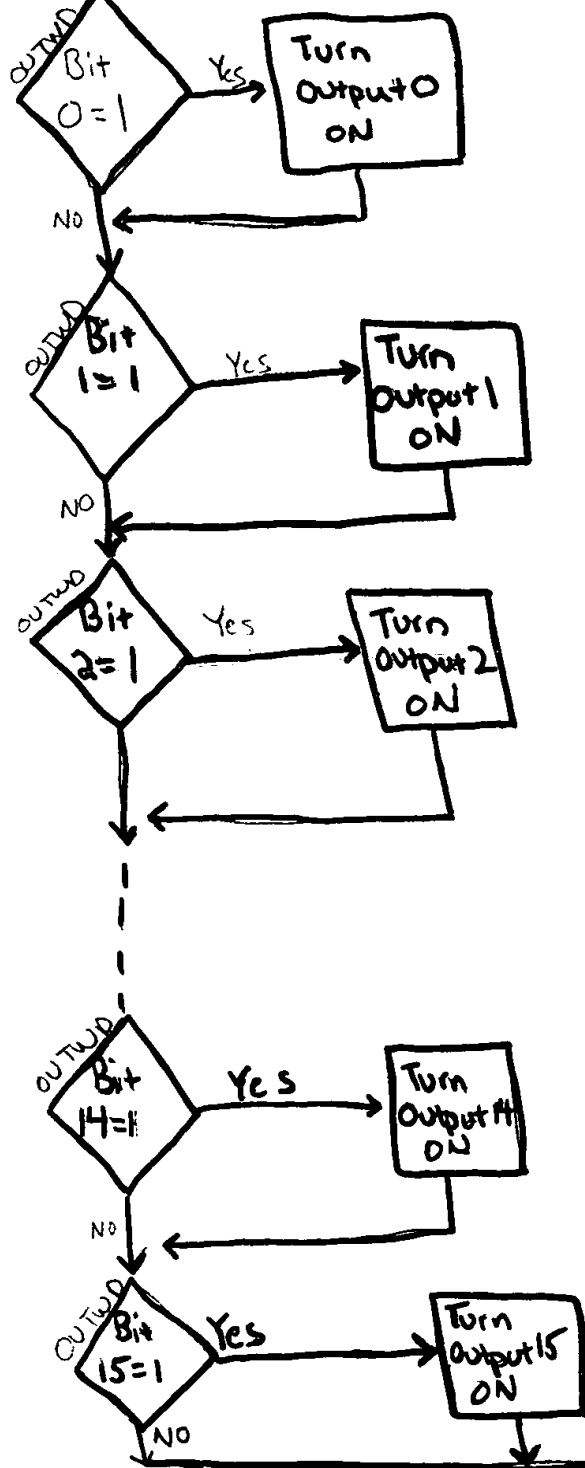


Figure 7

From Figure 6

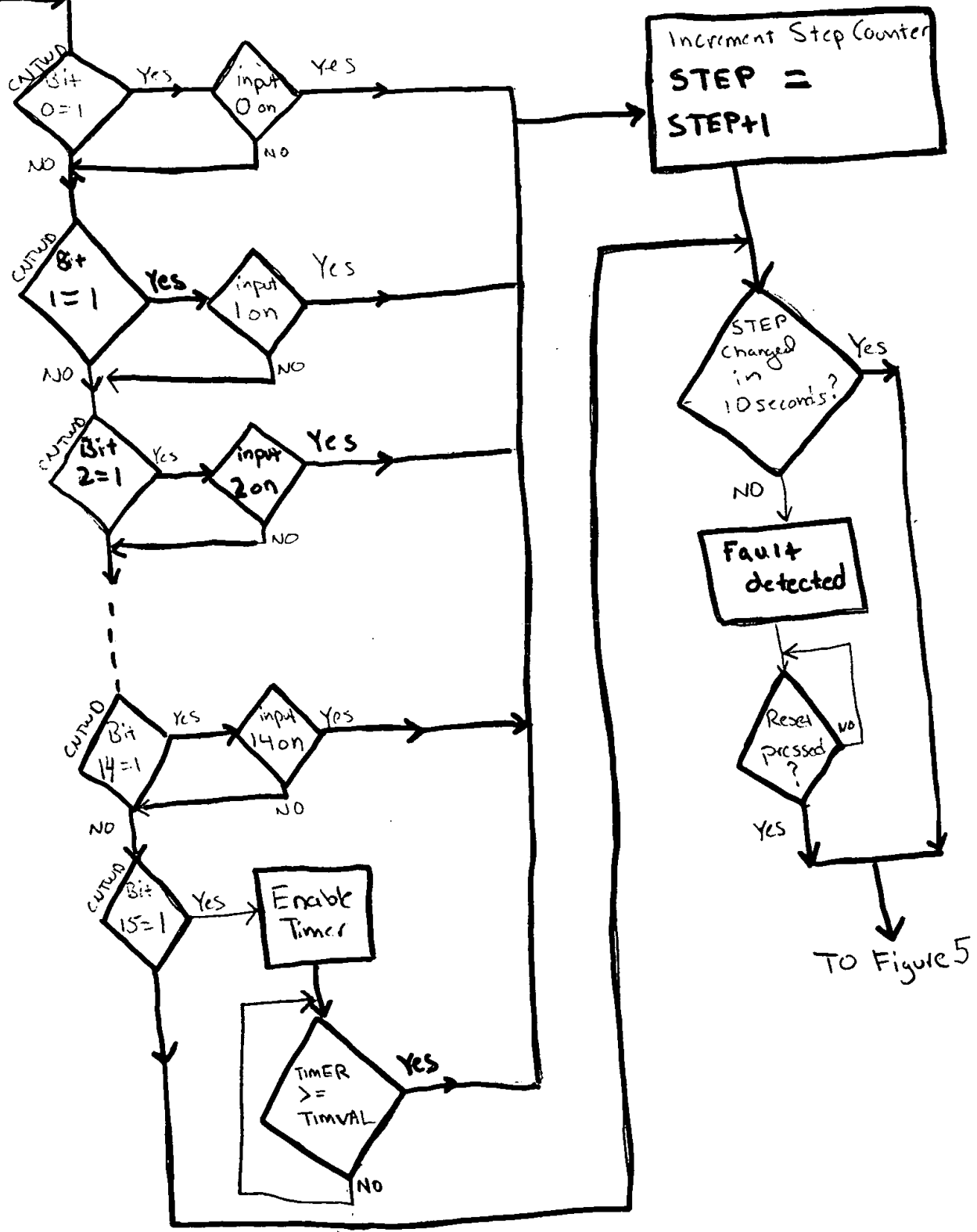


Figure 7